## General Description

These Robertshaw Vibraswitch Malfunction Detectors are acceleration sensitive vibration instruments with electronic circuitry to provide maximum protection to rotating and reciprocating machinery due to damages resulting from mechanical malfunctions. Although identical in outside appearance and dimensionally the same as the existing Models 365 and 366, these instruments include "built-in" electronic circuitry for start and/or monitoring time delay functions for the prevention of false shutdowns resulting from transient vibrations. All models include provisions for remote reset.
"Start Delay" is often required on machines that start automatically and exhibit excessive vibration for short periods of time only during starting. Proper set point adjustment on the Vibraswitch for adequate protection during normal running conditions may cause the Vibraswitch to "trip" as the instrument senses these high starting transient vibrations without the use of "Start Delay." Examples of such machines are refrigeration compressors and high-speed turbines.
"Monitor Delay" is required on machines that exhibit excessive vibration of a transient nature which occurs during normal operation. If a Vibraswitch without monitor delay has its set point sufficiently high so as not to trip-out under the transient vibration levels, inadequate protection would result during the normal running conditions. Examples of this type machine include liquid pumps that experience momentary cavitations resulting in excessive vibration.

# Detectors 



Features and Benefits:

- Complete Vibration Protection in a Single Package

Reasonably priced, lower installation costs

- Explosion Proof Model (375A)

FM Approved
InMetro Approved

- Weather Proof Model (376A)

NEMA 4 NEMA 4X (optional)

- Acceleration Sensitive

Measures destructive forces

- Selectable Time Delay Control Options

Permits maximum application flexibility

- Ease of Adjustment

Set it and forget it - one adjustment

- Continuous Reliable Protection

No attention required after installation

- Solid State Switching

Alarm or shutdown voltage completely isolated from instrument supply

## Principle of Operation

The Model 375A and 376A Vibraswitches employ a magnetic circuit opposed by inertial and adjustable spring forces in the actuating mechanism. Operation of the unit may be understood by reference to Figure 1


## FIGURE 1

The armature is constrained so as to respond to only a single direction of motion, by a frictionless flexure pivot composed of two overlapping blocks with a leaf spring loaded in one direction to hold the blocks together. The armature rotates about the pivot, being forced in one direction by the adjusting spring force and the other direction by the magnetic force.

When the entire assembly is subjected to vibration perpendicular to the base, the peak acceleration times the effective mass of the armature produces an inertial force, aided by the adjustable spring tending to force the armature away from the stop pin and the restraining force of the magnet. When the peak acceleration exceeds the set point level, the armature leaves the stop pin, increasing the air gap and decreasing the magnetic force with the armature continuing to move up until it reaches the latch magnet, actuating the switch during its upward travel. The effect of temperature in the mechanism is negligible as the elastic modulus of the adjusting spring and magnetic flux through the air gap both decrease slightly with increasing temperature thereby compensating each other.

## Electronic Operation

"Start Delay Only" models hold the Vibraswitch armature in its "reset" position for a preset starting time after application of supply voltage to the instrument. This prevents the Vibraswitch from tripping out during machine startup. Fixed timing periods of $15,30,60$ or 90 seconds are available. After the time period, the Vibraswitch functions as normal with shutdown or alarm functions provided by utilizing the SPDT switch contacts in the unit.
"Monitor Delay Only" models prevent nuisance shutdowns due to tripping-out of the Vibraswitch during high level short term transient vibration conditions by automatically resetting the Vibraswitch. Under continuing high vibration, the Vibraswitch trips, is immediately reset, trips out again and is reset; this "sampling" process continuing until the time delay period has elapsed, after
which the unit remains "tripped" out. An AC output by means of a solid state "TRIAC" switch can be used for either ALARM or SHUTDOWN. The "TRIAC" switch can be set for either NO or NC operation by repositioning the jumper plug located on the circuit board.
"Start and Monitor Delay" models provide the control functions of both START delay and MONITOR delay in a single instrument. The "Start and Monitor Delay" models employ the same "TRIAC" switch found in the "Monitor Delay Only" models.

## Specifications

## Enclosure:

375A $\qquad$ Aluminum, unpainted (standard) FM Approved for Class I, Division 1, Groups C \& D; Class II, Division 1, Groups E, F \& G hazardous locations Aluminum, epoxy painted (optional)
376A $\qquad$ Aluminum base, unpainted (standard) with ABS thermoplastic cover \& Kraton thermoplastic gasket, NEMA 4. Epoxy painted base (optional), NEMA 4X

## Switch Contacts:

Start Delay Only Models:
SPDT (dry contacts)
5 A at 120 or 240 VAC
Monitor or Start \& Monitor Delay Models:
SPST Triac (solid state contacts)
2 A maximum, 50 mA minimum at
120 VAC only (will not switch DC)
Field selectable for NO or NC operation

## Set Point Range:

Mounted Horizontal ..................... 0 to 4.5 G (peak)
Mounted Vertical .......................... 0 to 3.5 G (peak)
Frequency Range .......................................... 0 to 300 Hz
Set Point Adjustment ............. 1 G per turn (approximate)
Temperature limits:
Storage ................... $-40^{\circ}$ to $+160^{\circ} \mathrm{F}\left(-40^{\circ}\right.$ to $\left.+71^{\circ} \mathrm{C}\right)$
Operating ................ -20 to $+140^{\circ} \mathrm{F}\left(-29^{\circ}\right.$ to $\left.+60^{\circ} \mathrm{C}\right)$
Shock ....................................... 75 G @ 11 ms maximum
Supply Voltage: ...................... 120 VAC $\pm 10 \%, 50 / 60 \mathrm{~Hz}$
Supply Power: ......................................... 15 W maximum
Delay Time Accuracy: ............................................ $\pm 30 \%$
Net weight:
375A .................................................. $6.5 \mathrm{lbs}(2.9 \mathrm{~kg})$
376A ................................................... $2.25 \mathrm{lbs}(1 \mathrm{~kg})$
Shipping weight:
375A ...................................................... 7 lbs ( 3.2 kg )
376A ..................................................... 3 lbs ( 1.4 kg )
Agency Certification:
375A
FM Files 0Q7A3.AE \& 0R1H7.AE
376A
None

## Ordering Information

Key Model Number
Supply Voltage - See Table 1
Delay Function - See Table 2
Start Delay Time - See Table 3
Monitor Delay Time - See Table 4
Special Options - See Table 5


| Key Model Number |
| :---: | :---: |
| Designation Description <br> 375 A Explosion Proof Vibraswitch, FM Certified <br> 376 A Weather Proof Vibraswitch, NEMA 4 |

Table 1 - Supply Voltage

| Designation | Description |
| :---: | :---: |
| A | $120 \mathrm{VAC} \pm 10 \%, 50 / 60 \mathrm{~Hz}$ |

Table 2 - Delay Function

| Designation | Description |
| :---: | :--- |
| 1 | Start Delay Only |
| 2 | Monitor Delay Only |
| 3 | Start \& Monitor Delay |

Table 3 - Start Delay Time

| Designation | Description |
| :---: | :--- |
| A | None |
| C | 15 Seconds |
| D | 30 Seconds |
| E | 60 seconds |
| F | 90 Seconds |

Table 4 - Monitor Delay Time

| Designation | Description |
| :---: | :--- |
| 0 | None |
| 2 | 2 Seconds |
| 3 | 5 Seconds |
| 4 | 10 Seconds |

Table 5 - Special Options

| Designation | Description |
| :---: | :--- |
| Omit | No special options |
| E | For the 375A - Epoxy painted enclosure |
|  | For the 376A - Epoxy painted base, <br> NEMA 4X |

Model 376A Dimensions


GASKET PROVIDES A TIGHT SEAL BETWEEN COVER AND BASE


DIRECTION OF SENSITIVITY TO VIBRATION
(PEAK ACCELERATION

Note:
The mechanical reset pushbutton on the Vibraswitch will only reset the mechanical portion of the Vibraswitch and will not re-initiate the Start and/or Monitor Delay function and will not reset the solid state switch. The mechanical reset is normally only used when adjusting the set point.

| Accessory Items <br> (Must be ordered separately) |
| :---: |
| Part no. |
| Description |
| 904 GB 016 |
| Rain shield for unprotected outdoor <br> installations, steel, zinc plated |
| $904 \mathrm{~GB} 016-03$ | | Rain shield, steel, zinc plated and painted |
| :--- |
| with gray epoxy enamel. |

## Model 375A Dimensions



